



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D2581
Job Sheet 185901



Part No: D2581

Job Qty: 40 ea

Part Name: Mounting Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/6/18

Job Tracking No:

Due Date: 11/28/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A1 IPP D 01.07.17 Added info to step 2 SM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	40 pcs		11/28/18	0.00	1.95	Waterjet - Flow		SC 18/11/06
120	QC	40 pcs		11/28/18	0.00	0.00	QC8		38
130	Brake NC	40 pcs		11/28/18	0.01	0.95	Brake NC 1		DAS 38
140	QC	40 pcs		11/28/18	0.00	0.00	QC5		38
150	Packaging	40 pcs		11/28/18	0.00	0.00	Packaging3 Large Fab		MAT 38
160	QC21-SA	40 Ea		11/28/18	0.00	0.00	QC21		DAS 38

Part Op 100 - 1-Cut as per Dwg D2581 Dwg Rev: A1 Prog Rev: A1 2-Debur if necessary
Descriptions: 130 - Form as per dwg

21 NOV 16 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	.7480 sf (.0187 ea)	100-Waterjet - Flow - 1	5114838

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S11GA	1	30	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Bracket	0.328inches + 0.006 - 0.001	0.334 0.327	0,328	
2	Mounting Bracket	0.191inches + 0.005 - 0.001	0.196 0.190	0,191	
3	Mounting Bracket	0.750inches ± 0.010	0.760 0.740	0,748	
4	Mounting Bracket	3.596inches ± 0.010	3.606 3.586	3,595	
5	Mounting Bracket	2.846inches ± 0.010	2.856 2.836	2,845	
6	Mounting Bracket	1.995inches ± 0.010	2.005 1.985	1,995	
7	Mounting Bracket	0.250inches ± 0.010	0.260	0,252	

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only

Work Order: _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
Part No. _____	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
NCR No. _____	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
	Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐		☐

Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation

Container No: S125289

Part: D2561
Job No: 185901
Serial No/Batch: S125289
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Container No: S125289

2ART
AEROSPACE
Container No: S1

eted By

Supervisor Verification

Coordinator
Approval

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/01/10

Root Cause			Fault Category		
Environment	No Re-verification	Pressure/Force			Used Wrong
Design	Operator	Bending			Dimensions
Doc/Data	Offset/Setup	Centre Not Cor			Over tolerance
Equip/Tooling	Supplier	Cracks			Incorrect
Handling/Pre	Training	Crimp/Kink/Rip			Part Lost/Missing
Material	Use for Testing	Cuffs	Contamination	Out of Sequence	Part Moved
Internal Transport	Poor Information	Crushing	Countersink	Off-set	Drawing
Tribal Knowledge	Rushing	Heat Treat	Cut Too Short	Mislabeled	Finish
LOA	Product Improvement	Wave/Twist in Tube	Instructions Incomplete/Unclear	Fit/Function	Misread
Substation	Process Improvement	Marks/Chatter	Drill Holes	Misaligned/off center	Turning Sequence
Past Expiry Date	Manufacturing Process				
Misidentified	Past Due	OTHER :			

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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